

# Heat Pump Water Heater

A heat pump water heater uses common refrigeration technology to make your water heater two to three times more energy efficient. A heat pump water heater can be purchased as a stand-alone unit, or a conventional storage water heater tank can be retrofitted with a heat pump. Make sure to have your heat pump water heater properly installed and routinely maintained by a qualified professional to optimize its energy efficiency.

## How does a heat pump water heater work?

A standard electric water heater uses electricity to directly generate heat. A heat pump water heater works differently – it uses electricity to move heat from the surrounding air into the enclosed water heater tank. It requires less energy to move heat than create heat.

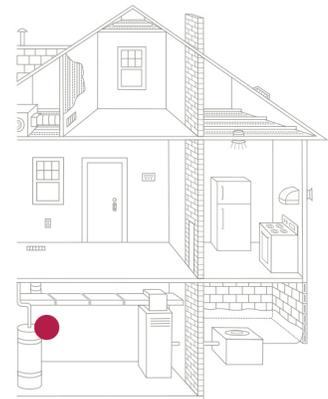
## Where is the best place to install a heat pump water heater?

ENERGY STAR® recommends that you install a heat pump water heater in a space with a year-round ambient temperature above 40°F and a volume of at least 1,000 cubic feet. A heat pump water heater will cool the space in which it is located, and generally will not work as well in colder spaces. The ideal location for a heat pump water heater is in an area with excess heat, such as a laundry room, basement, utility room, or garage. Heat pump water heaters will also generate noise when operating, which is a factor that should be considered before installing a heat pump water heater in conditioned living space.

If you have a geothermal heat pump to heat and cool your home, a desuperheater can be added to the system to heat the water in your existing storage water heater tank.

## How much money could I save?

A heat pump water heater will have a higher initial cost than a conventional storage water heater, but the lower operating costs will offset the higher purchase and installation price. Compared to a standard electric water heater, an ENERGY STAR qualified heat pump water heater could cut water heating costs in half, saving the average homeowner about \$300 per year on energy bills. Large families that use more hot water will save even more money.



## TVA INCENTIVES

Subject to TVA Installation Requirements (see reverse side).

TVA offers incentives of 50 percent of the total installation cost up to \$200/unit (no limit).

For more details, call 1-855-2eScore (1-855-237-2673) or go to [www.2eScore.com](http://www.2eScore.com)

# TVA Installation Requirements for Heat Pump Water Heater\*

**A heat pump water heater must be installed correctly, per the following requirements, in order to be eligible for a TVA incentive:**

- Water heater shall be installed per manufacturer's instructions and applicable codes; water quality shall be evaluated for debris that may clog the equipment; water leaks shall be repaired before installation.
- Interior of storage tank shall be non-corrosive; tank shall have a nominal size of 50 gallons or greater; system shall be installed to be freeze-resistant.
- Water heater shall be accessible for service; attic installations are not allowed.
- Water temperature shall be set to 120°F or as prescribed by local code.
- If leakage of tank may cause damage, a galvanized steel pan shall be installed.
- Pan shall be at least 1½" deep and drained or pumped to daylight with minimum ¾" pipe.
- Pan drain shall terminate between 6" and 24" above ground surface.
- Water heater shall have a separate or combined pressure-relief valve and temperature-relief valve.
- A shut-off valve shall not be installed between a relief valve and the termination point of its discharge pipe or between a relief valve and the tank.
- Discharge pipe shall terminate safely and at a safe location.
- Bottom fed tanks shall have a vacuum-relief valve.
- An expansion tank shall be securely installed as recommended by manufacturer or as required by local codes; no valves shall be located between the expansion tank and the storage tank.
- If an add-on heat pump is installed on an existing water heater, the existing tank shall be leak-free and fully operational; add-on heat pump shall meet ENERGY STAR requirements.
- If a recirculating pump is used, best practice is to install a timer set to operate only during intervals when hot water is normally used.
- Any penetrations to the exterior of the home created during installation shall be sealed.
- Quality Contractor Network (QCN) member shall advise participant to install a working carbon monoxide (CO) monitor if the home has an attached garage or any gas appliances.

\* This sheet is not a substitute for the TVA Standards.



## RECOMMENDED BEST PRACTICES

- Non-municipal water (i.e., well water) may require treatment or conditioning.
- If system pressure is more than 75 psi, then a pressure regulator should be installed on the incoming water line.
- Noise and additional cool air generated by water heater may be a concern if located in a conditioned area such as a utility room; better locations are basements and garages.
- ENERGY STAR recommends that the space containing the heat pump water heater should have ambient temperature above 40°F and a volume of at least 1,000 cubic feet.
- Recirculating pumps should be installed on a timer and set to operate only during intervals of time when hot water is normally used.
- Insulate hot water pipes and first six feet of cold water pipes at water heater.